



# SMT 6 -22 MULTITOOL INSERTS PORTFOLIO OVERVIEW

|                  | Performance level |               |               | Starlock level |               |          | Key applications                 |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              |             | Blade          |               |                  |         | Big Pack                               |          | Trial Pack |          |            |
|------------------|-------------------|---------------|---------------|----------------|---------------|----------|----------------------------------|-----------|----------|-----------|-----------|------------|----------|-----------------|----------------------------------|-------------------|-------------|--------|----------------|--------------|-------------|----------------|---------------|------------------|---------|----------------------------------------|----------|------------|----------|------------|
|                  | SPX<br>Ultimate   | SP<br>Premium | P<br>Standard | Starlock MAX   | Starlock PLUS | Starlock | Soft Wood<br>(Plywood, OSB, MDF) | Hard Wood | Laminate | Chipboard | Soft Nail | Thin Metal | Aluminum | Stainless Steel | Porous concrete /<br>Soft bricks | Drywall & Plaster | Fibre glass | Expoxy | Grout / Mortar | Glue & Paint | Teeth Type* | Length<br>(mm) | Width<br>(mm) | Diameter<br>(mm) | Picture | Add. Name                              | Item no. | Sales qty. | Item no. | Sales qty. |
|                  |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              |             |                |               |                  |         |                                        |          |            |          |            |
| Plunge cut blade |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              |             |                |               |                  |         |                                        |          |            |          |            |
| Wood             |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              | HCS         | 50             | 32            |                  |         |                                        | 2381639  | 10         | 2368500  | 1          |
| Hardwood         |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              | BiMetal     | 50             | 32            |                  |         |                                        | 2381930  | 10         | 2368501  | 1          |
| Thin Metal       |                   |               |               |                |               |          |                                  |           |          |           |           | 1mm        |          |                 |                                  |                   |             |        |                |              | BiMetal     | 50             | 32            |                  |         |                                        | 2381931  | 10         | 2368502  | 1          |
| Stainless Steel  |                   |               |               |                |               |          |                                  |           |          |           |           | 3mm        |          | 3mm             |                                  |                   |             |        |                |              | Carbide     | 55             | 32            |                  |         |                                        |          |            | 2368503  | 1          |
| Universal        |                   |               |               |                |               |          |                                  |           |          |           |           | 1mm        |          |                 |                                  |                   |             |        |                |              | BiMetal     | 80             | 32            |                  |         |                                        |          |            | 2368504  | 1          |
|                  |                   |               |               |                |               |          |                                  |           |          |           |           | 1mm        |          |                 |                                  |                   |             |        |                |              | BiMetal     | 60             | 32            |                  |         |                                        | 2381932  | 10         | 2368505  | 1          |
|                  |                   |               |               |                |               |          |                                  |           |          |           |           | 1mm        |          |                 |                                  |                   |             |        |                |              | BiMetal     | 50             | 65            |                  |         |                                        |          |            | 2368506  | 1          |
| Saw blade        |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              |             |                |               |                  |         |                                        |          |            |          |            |
| Universal        |                   |               |               |                |               |          |                                  |           |          |           |           | 1mm        |          |                 |                                  |                   |             |        |                |              | BiMetal     |                |               | 80               |         |                                        |          |            | 2368507  | 1          |
| Mortar & Grout   |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              | Carbide     |                |               | 85               |         |                                        |          |            | 2368509  | 1          |
| Scraper          |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              |             |                |               |                  |         |                                        |          |            |          |            |
| Glue & Paint     |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              | HCS         |                |               |                  |         |                                        |          |            | 2368508  | 1          |
| Sanding          |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              |             |                |               |                  |         |                                        |          |            |          |            |
| Wood             |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              |             |                |               | 93               |         |                                        |          |            | 2368511  | 1          |
|                  |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              |             |                |               | 93               |         | Sanding sheet<br>(4xP80,4xP120,2xP240) |          |            | 2381638  | 10         |
| Mortar & Grout   |                   |               |               |                |               |          |                                  |           |          |           |           |            |          |                 |                                  |                   |             |        |                |              | Carbide     |                |               | 90               |         |                                        |          |            | 2368510  | 1          |

recommended

use possible

\* Tooth Type  
**Carbide:** Maximum durability and ability to cut toughest materials  
**BiMetal:** Combination of a flexible body with wear resistant teeth for higher lifetime  
**HCS:** Flexible and bendable, but only recommended for wood



# JIGSAW BLADES PORTFOLIO OVERVIEW

|      | Performance level |               |               | Key applications |                             |          |                           |                       |            |              |          |                 |                |                 |       |          | Material                 |                        | Blade                 |                     |             |                      |               |                   |  |                                                                                                     |  |  | Big Pack |          | Trial Pack |          |            |  |
|------|-------------------|---------------|---------------|------------------|-----------------------------|----------|---------------------------|-----------------------|------------|--------------|----------|-----------------|----------------|-----------------|-------|----------|--------------------------|------------------------|-----------------------|---------------------|-------------|----------------------|---------------|-------------------|--|-----------------------------------------------------------------------------------------------------|--|--|----------|----------|------------|----------|------------|--|
|      | SPX<br>Ultimate   | SP<br>Premium | P<br>Standard | Hard Wood        | Soft Wood<br>(Plywood, OSB, | Laminate | Wood Plastic<br>Composite | Nail-embedded<br>wood | Thin Metal | Medium Metal | Aluminum | Stainless Steel | Sandwich Panel | Fiber & Plaster | Tiles | Plastics | Diameter / depth<br>(mm) | Wall thickness<br>(mm) | TPI<br>teeth-per-inch | Tooth pitch<br>(mm) | Teeth Type* | Total Length<br>(mm) | Width<br>(mm) | Thickness<br>(mm) |  | <br>SP 77 Wood Speed<br>1 Performance Level<br>2 Working length<br>3 Base material<br>4 Application |  |  |          | Item no. | Sales qty. | Item no. | Sales qty. |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
| Sets |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              |          |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |
|      |                   |               |               |                  |                             |          |                           |                       |            |              | </       |                 |                |                 |       |          |                          |                        |                       |                     |             |                      |               |                   |  |                                                                                                     |  |  |          |          |            |          |            |  |

\*Tooth Type

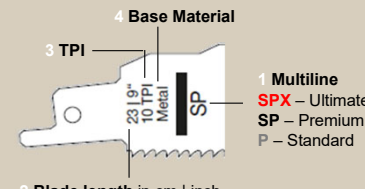
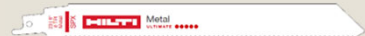
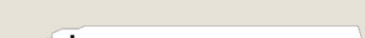
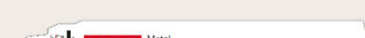
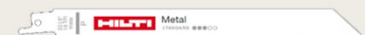
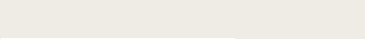
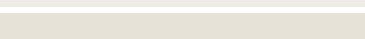
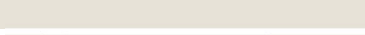
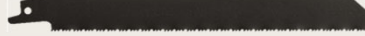
**Carbide:** Maximum durability and ability to cut toughest materials

**BiMetal:** Combination of a flexible body with wear resistant teeth for higher lifetime

**HSS:** High wear resistance but brittle

**HCS:** Flexible and bendable, but only recommended for wood



|                            |             | Multiline    |            |            | Key applications |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | Material            |                       |         |         | Blade              |                  |                                                                                       |                                                                                       |                                                                                       |                                                                                     | Big Pack          |          | Bulk Pack  |          | Trial Pack |                                                                                       | Additional information                                                                |                                                                                       |
|----------------------------|-------------|--------------|------------|------------|------------------|-------------|--------------|------------|-------------------|--------------------|------|---------|---------|-------------------|-------------------|-----------------|-----------|---------------------|-----------------------|---------|---------|--------------------|------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------|----------|------------|----------|------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|                            |             | SPX Ultimate | SP Premium | P Standard | Heavy rescue     | Thick metal | Medium metal | Thin metal | Non-ferrous metal | Nail-embedded wood | Wood | Pruning | Plastic | Mineral/ Abrasive | Pallet renovation | Stainless Steel | Cast iron | Wall thickness (mm) | Diameter / depth (mm) |         |         | TPI teeth-per-inch | Tooth pitch (mm) | Length (mm)                                                                           | Thickness (mm)                                                                        | Width (mm)                                                                            |  | Blade designation | Item no. | Sales qty. | Item no. | Sales qty. | Item no.                                                                              | Sales qty.                                                                            | Old Naming                                                                            |
| Metal                      |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     |                       |         |         |                    |                  |                                                                                       |                                                                                       |                                                                                       |                                                                                     |                   |          |            |          |            |                                                                                       |                                                                                       |                                                                                       |
| Heavy Metal                |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | >7                  | 10-100                |         |         | 150                |                  |                                                                                       |    | SPX 15 8 Metal                                                                        | 2262139                                                                             | 10                |          |            |          | 2262138    | 3                                                                                     | -                                                                                     |    |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 10-175                | 8       | 3.2     | 230                | 1.3              | 25                                                                                    |    | SPX 23 8 Metal                                                                        | 2262675                                                                             | 10                |          |            |          | 2262670    | 3                                                                                     | -                                                                                     |    |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 10-250                |         |         | 300                |                  |                                                                                       |    | SPX 30 8 Metal                                                                        | 2262677                                                                             | 10                |          |            |          | 2262676    | 3                                                                                     | -                                                                                     |    |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 10-100                |         |         | 150                |                  |                                                                                       |    | SP 15 10 Metal                                                                        | 2179710                                                                             | 50                | 2179449  | 250        | 2179711  | 5          | MD 15 10                                                                              |    |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 5-15                  | 10-175  | 10      | 2.5                | 230              | 1.1                                                                                   | 27                                                                                    |    | SP 23 10 Metal                                                                      | 2179719           | 50       | 2179718    | 200      | 2179720    | 5                                                                                     | MD 23 10                                                                              |    |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 10-250                |         |         | 300                |                  |                                                                                       |    | SP 30 10 Metal                                                                        | 2179725                                                                             | 50                |          |            | 2179726  | 5          | MD 30 10                                                                              |    |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 10-100                |         |         | 150                |                  |                                                                                       |    | SP 15 14 Metal                                                                        | 2179712                                                                             | 50                |          |            | 2179713  | 5          | MD 15 14                                                                              |    |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 3.5-10                | 10-175  | 14      | 1.8                | 230              | 1.1                                                                                   | 2.7                                                                                   |    | SP 23 14 Metal                                                                      | 2179721           | 50       | 2218787    | 200      | 2179722    | 5                                                                                     | MD 23 14                                                                              |    |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 10-250                |         |         | 300                |                  |                                                                                       |    | SP 30 14 Metal                                                                        | 2179727                                                                             | 50                |          |            | 2179728  | 5          | MD 30 14                                                                              |    |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | <100                  |         |         | 150                |                  |                                                                                       |    | SP 15 18 Metal                                                                        | 2179714                                                                             | 50                |          |            | 2179715  | 5          | MD 15 18                                                                              |    |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 2-6                   | <175    | 18      | 1.4                | 200              | 1.1                                                                                   | 27                                                                                    |    | SP 20 18 Metal                                                                      | 2179716           | 50       |            |          | 2179717    | 5                                                                                     | MD 23 18                                                                              |    |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | <250                  |         |         | 230                |                  |                                                                                       |    | SP 23 18 Metal                                                                        | 2179723                                                                             | 50                |          |            | 2179724  | 5          | MD 30 18                                                                              |    |                                                                                       |
|                            | Basic Metal |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 3.5-8                 | 10-100  |         |                    | 150              |                                                                                       |                                                                                       |    | P 15 14 Metal                                                                       | 2099349           | 50       | 2099227    | 200      | 2099395    | 5                                                                                     | MB 15 14                                                                              |    |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 10-150                | 14      | 1.8     | 200                | 0.9              | 19                                                                                    |    | P 20 14 Metal                                                                         | 2099350                                                                             | 50                | 2099228  | 200        | 2099396  | 5          | MB 20 14                                                                              |    |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 10-175                |         |         | 230                |                  |                                                                                       |    | P 23 14 Metal                                                                         | 2099351                                                                             | 50                | 2099229  | 200        | 2099397  | 5          | MB 23 14                                                                              |    |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | <50                   |         |         | 100                |                  |                                                                                       |    | P 10 18 Metal                                                                         |                                                                                     |                   |          |            | 2099398  | 5          | MB 10 18                                                                              |    |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | <100                  |         |         | 150                |                  |                                                                                       |    | P 15 18 Metal                                                                         | 2099352                                                                             | 50                | 2099370  | 200        | 2099399  | 5          | MB 15 18                                                                              |    |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 2-6                   | <150    | 18      | 1.4                | 200              | 0.9                                                                                   | 19                                                                                    |    | P 20 18 Metal                                                                       | 2099353           | 50       | 2105481    | 200      | 2099400    | 5                                                                                     | MB 20 18                                                                              |    |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | <200                |                       |         | 250     |                    |                  |    | P 25 18 Metal                                                                         | 2099354                                                                               | 50                                                                                  |                   |          | 2099401    | 5        | MB 25 18   |    |                                                                                       |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | <250                |                       |         | 300     |                    |                  |    | P 30 18 Metal                                                                         | 2099355                                                                               | 50                                                                                  |                   |          | 2099402    | 5        | MB 30 18   |    |                                                                                       |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | <3                  | <100                  | 24      | 1.1     | 150                | 0.9              | 19                                                                                    |   | P 15 24 Metal                                                                         | 2222106                                                                             | 45                |          |            | 2222105  | 5          | MB 15 24                                                                              |    |                                                                                       |
| Fire & Rescue              |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 5-15                  | 20-100  |         |                    | 150              |                                                                                       |                                                                                       |  | SP 15 10 Rescue                                                                     |                   |          |            |          | 2221955    | 5                                                                                     | MFR 15 10                                                                             |   |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 20-175                | 10      | 2.5     | 230                | 1.6              | 27                                                                                    |  | SP 23 10 Rescue                                                                       |                                                                                     |                   |          |            | 2222115  | 5          | MFR 23 10                                                                             |  |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     | 20-250                |         |         | 300                |                  |                                                                                       |  | SP 30 10 Rescue                                                                       |                                                                                     |                   |          |            | 2221956  | 5          | MFR 30 10                                                                             |  |                                                                                       |
| Universal                  |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     |                       |         |         |                    |                  |                                                                                       |                                                                                       |                                                                                       |                                                                                     |                   |          |            |          |            |                                                                                       |                                                                                       |                                                                                       |
| Heavy Universal Demolition |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | >7                  | 20-100                |         |         | 150                |                  |                                                                                       |  | SPX 15 68 Universal                                                                   | 2270773                                                                             | 10                |          |            |          | 2270772    | 3                                                                                     | UDX 15 68                                                                             |  |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 20-175              | 6-8                   | 4.2-3.2 | 230     | 1.3                | 25               |  | SPX 23 68 Universal                                                                   | 2140379                                                                               | 10                                                                                  |                   |          |            | 2140378  | 3          | UDX 23 68                                                                             |  |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 20-250              |                       |         | 300     |                    |                  |  | SPX 30 68 Universal                                                                   | 2140721                                                                               | 10                                                                                  |                   |          |            | 2140720  | 3          | UDX 30 68                                                                             |  |                                                                                       |
| Heavy Universal            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 4-12                | 1.5-100               |         |         | 150                |                  |                                                                                       |  | SP 15 1014 Universal                                                                  | 2267009                                                                             | 35                |          |            |          | 2267008    | 5                                                                                     | UD 15 1014                                                                            |  |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 1.5-150             | 10-14                 | 2.5-1.8 | 200     | 1.3                | 19               |  | SP 20 1014 Universal                                                                  | 2267011                                                                               | 35                                                                                  | 2267012           | 175      | 2267010    | 5        | UD 20 1014 |  |                                                                                       |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 1.5-250             |                       |         | 300     |                    |                  |  | SP 30 1014 Universal                                                                  | 2267014                                                                               | 35                                                                                  | 2267015           | 175      | 2267013    | 5        | UD 30 1014 |  |                                                                                       |                                                                                       |
| Universal                  |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 4-12                | 2-100                 | 10-14   | 2.5-1.8 | 150                |                  |                                                                                       |  | P 15 1014 Universal                                                                   | 2222118                                                                             | 45                | 2222121  | 200        | 2222117  | 5          | UB 15 1014                                                                            |  |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 2-150               |                       |         | 200     | 0.9                | 19               |  | P 20 1014 Universal                                                                   | 2222119                                                                               | 45                                                                                  | 2222120           | 200      | 2221954    | 5        | UB 20 1014 |  |                                                                                       |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 2-175               |                       |         | 230     |                    |                  |  | P 23 1014 Universal                                                                   | 2222124                                                                               | 45                                                                                  | 2222127           | 200      | 2222123    | 5        | UB 23 1014 |  |                                                                                       |                                                                                       |
| Heavy Wood and Metal       |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     |                       |         |         |                    |                  |                                                                                       |                                                                                       |                                                                                       |                                                                                     |                   |          |            |          |            |                                                                                       |                                                                                       |                                                                                       |
| Heavy Wood and Metal       |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 6-100               |                       |         | 150     |                    |                  |  | SPX 15 57 Wood Metal                                                                  | 2262671                                                                               | 10                                                                                  |                   |          |            | 2262136  | 3          | -                                                                                     |  |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 6-175               | 5-7                   | 5-3.6   | 230     | 1.3                | 25               |  | SPX 23 57 Wood Metal                                                                  | 2262673                                                                               | 10                                                                                  |                   |          |            | 2262672  | 3          | -                                                                                     |  |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 6-250               |                       |         | 300     |                    |                  |  | SPX 30 57 Wood Metal                                                                  | 2262137                                                                               | 10                                                                                  |                   |          |            | 2262674  | 3          | -                                                                                     |  |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 6-100               |                       |         | 150     |                    |                  |  | SP 15 6 Wood Metal                                                                    | 2222125                                                                               | 35                                                                                  |                   |          |            | 2222128  | 5          | WD 15 6                                                                               |  |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 6-175               | 6                     | 4.2     | 230     | 1.3                | 19               |  | SP 23 6 Wood Metal                                                                    | 2222129                                                                               | 35                                                                                  | 2222130           | 175      | 2222126    | 5        | WD 23 6    |  |                                                                                       |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 6-250               |                       |         | 300     |                    |                  |  | SP 30 6 Wood Metal                                                                    | 2222132                                                                               | 35                                                                                  |                   |          |            | 2222131  | 5          | WD 30 6                                                                               |  |                                                                                       |
| Wood                       |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     |                       |         |         |                    |                  |                                                                                       |                                                                                       |                                                                                       |                                                                                     |                   |          |            |          |            |                                                                                       |                                                                                       |                                                                                       |
| Wood                       |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 6-100               |                       |         | 150     |                    |                  |  | SP 15 6 Wood                                                                          |                                                                                       |                                                                                     |                   |          |            | 2222135  | 5          | WB 15 6                                                                               |  |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 6-175               | 6                     | 4.2     | 230     | 1.3                | 19               |  | SP 23 6 Wood                                                                          |                                                                                       |                                                                                     |                   |          |            | 2222136  | 5          | WB 23 6                                                                               |  |                                                                                       |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 300                 |                       |         |         |                    |                  |  | SP 30 6 Wood                                                                          |                                                                                       |                                                                                     |                   |          |            | 2270730  | 5          | WB 30 6                                                                               |  |                                                                                       |
| Pruning                    |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 15-190              | 5                     | 5       | 240     | 1.5                | 19               |  | SP 24 5 Wood                                                                          |                                                                                       |                                                                                     |                   |          |            | 284546   | 5          | WS 24 5                                                                               |  |                                                                                       |
| Pallet Renovation          |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           |                     |                       |         |         |                    |                  |                                                                                       |                                                                                       |                                                                                       |                                                                                     |                   |          |            |          |            |                                                                                       |                                                                                       |                                                                                       |
| Heavy Pallet               |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 1.5-150             |                       | 10-14   | 2.5-1.8 | 200                |                  |                                                                                       |  | SP 20 1014 Pallet                                                                     |                                                                                     |                   |          | 2222133    | 175      |            |                                                                                       | PR 20 1014                                                                            |  |
|                            |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 1.5-250             |                       |         | 300     | 1.3                | 19               |  | SP 30 1014 Pallet                                                                     |                                                                                       |                                                                                     |                   |          | 2222134    | 175      |            |                                                                                       | PR 30 1014                                                                            |  |
| Pallet                     |             |              |            |            |                  |             |              |            |                   |                    |      |         |         |                   |                   |                 |           | 2-150               |                       | 10-14   | 2.5-1.8 | 200                | 0.9              | 19                                                                                    |  | P 20 1014 Pallet                                                                      |                                                                                     |                   |          |            |          |            |                                                                                       |                                                                                       |                                                                                       |